



Spilker magnetic cylinders are high quality tools and reach a very long lifetime if handled properly.



Tool handling

- Clean daily and before use. We recommend methylated spirit for cleaning.
- Do not place on the magnetic zone.
- Carefully mount gears.
- Check race ways, bearings, pressure rollers and gears regularly.
- Carefully mount, respectively remove the cylinder from the cutting station.
- Control gap regularly and have the cylinder reworked in case of significant deviations.
- Clean carefully after use and remove paint and glue residues if necessary.
Do not use any hard objects for cleaning!
- Avoid humidity and drastic variations in temperature.



Note!

Check all gears and the running surfaces of the bearers of all cylinders for dirt and damage each time you change the tools.

Storage

- Lightly oil the magnetic cylinders after use or before storage to preserve it (for example Spilker maintenance oil or Ballistol oil).
- Renew the oil film regularly.
- Always store the tool in its original packaging.

Safety



Attention! Strong magnet!

Strong magnet! Danger of pacemaker malfunctions!
Keep safety distance! Persons with pacemakers must keep sufficient safety distance to magnetic cylinders. Material damage through magnetism!

Malfunction on watches, cash cards, data carriers or hearing aids can occur within the range of magnetic cylinders.



Danger! Injuries and/or damage due to improper assembly!

Only instructed personnel should change cutting tools.
Switch off the machine during assembly and secure it against being switched on again!
Use suitable lifting appliances for transport and tool changing.
Never stand or work under suspended loads at work!

