



Spilker rotary cutters are high quality tools and reach a very long lifetime if handled properly.



### Tool handling

- Clean cylinders thoroughly before use. We recommend cleaning with alcohol and a lint-free cloth and then blowing off with compressed air.
- Never place rotary cutters on the cutting lines. The cylinders are often heavy and the cutting lines are sensitive.
- Carefully mount gears.
- Check race ways, bearings, pressure rollers and gears regularly.
- When changing tools carefully install and remove the rotary cutter.
- Clean carefully after use and remove paint and glue residues if necessary.  
**Do not use any hard objects for cleaning!**
- Avoid humidity and drastic variations in temperature.



#### Note!

Check all gears and the running surfaces of the bearers of all cylinders for dirt and damage each time you change the tools.

### Storage

- Lightly oil the rotary cutters after use or before storage to preserve it (for example Spilker maintenance oil or Ballistol oil).
- Renew the oil film regularly.
- Always store the tool in its original packaging.

### Safety



#### Danger! Injuries and/or damage due to improper assembly!

Only instructed personnel should change cutting tools.  
Switch off the machine during assembly and secure it against being switched on again!  
Use suitable lifting appliances for transport and tool changing.  
Never stand or work under suspended loads at work!



#### Warning! Sharp cutting lines! Put on protective gloves! Danger of cuts!

Cutting tools may only be changed when wearing safety gloves.  
**DO NOT** touch the cutting lines!

